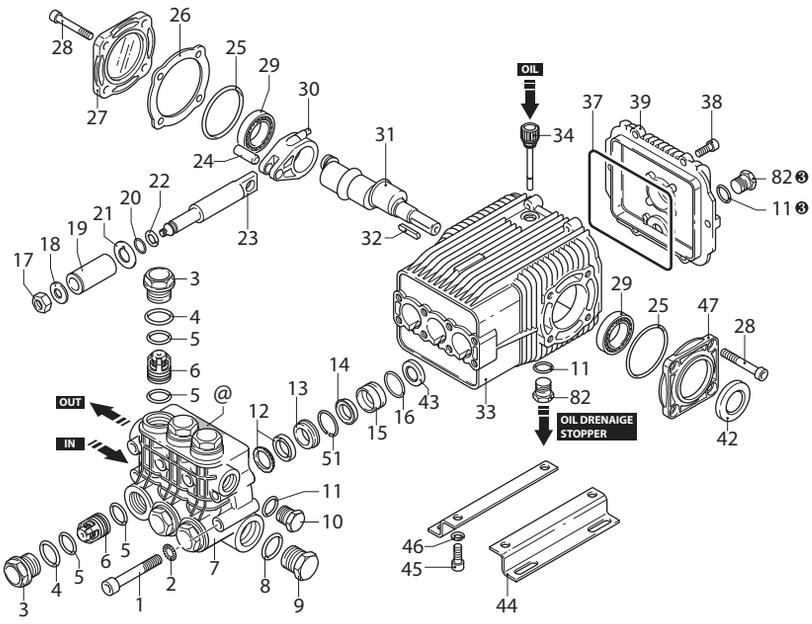
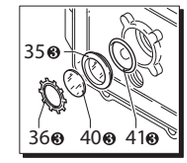
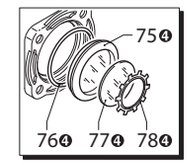
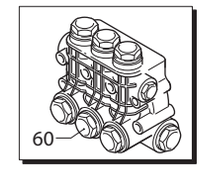
XW VERSION N 1450rpm ø 24x45 mm



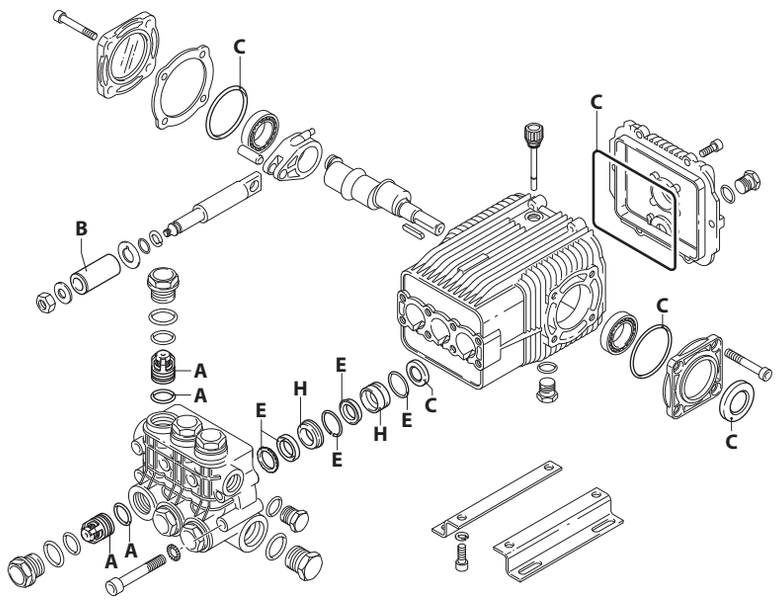


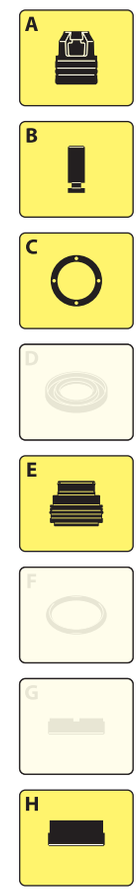




UN002607-LN

KIT RICAMBI / *PART KITS*





UN002608-LP

(1948601)

HYDRAULIC ONLINE

194 Series

XW 1450 rpm N version ø 24 mm

15.15 (20352) **21.20** (20174) **26.12** (20175) **26.23** (20177) **30.20 DX** (20060)
15.20 (20353) **21.25** (20058) **26.15** (20176) **30.10** (20178) **30.20 SX** (20270)
15.30 (20592) **21.28** (21136) **26.20** (20059) **30.15** (20179) **30.25** (21137)

Pos.	Cod.	Denominazione		Description	Qt	Note
1	1940260	Vite	TCEI M10x80	Screw	8	C=50Nm
2	650530	Rondella		Washer	8	
3	1940140	Tappo		Plug	6	C=68Nm
4	1940150	Anello	antiestrusione	Ring	6	
5	1140450	Guarnizione OR	Ø 20,24x2,62	O-ring	12	
6	1949050	Valvola completa		Complete valve	6	
7	1940021	Testa		Head	1	● ◆ ❍ ✪
	1941210	Testa		Head	1	▲
8	550350	Guarnizione OR	Ø 23,81X2,62	O-ring	1	
9	1140300	Tappo	3/4" G	Plug	1	C=35Nm
10	1980740	Tappo	3/8" G ottone	Plug	1	C=25Nm
11	740290	Guarnizione OR	Ø 14x1,78	O-ring	3	❸
12	1940440	Guarnizione	Ø 20	Gasket	3	●◆❍✪⧓(a)
	1940270	Guarnizione	Ø 22	Gasket	3	▲ ⧓(a)
13	1940430	Guida pistone	anteriore Ø 20	Piston guide	3	● ◆ ❍ ✪
	1940200	Guida pistone	anteriore Ø 22	Piston guide	3	▲
14	1940470	Guarnizione	Ø 20	Gasket	3	● ◆ ❍ ✪ ⧓
	1940480	Guarnizione	Ø 22	Gasket	3	▲ ⧓
15	1940450	Guida pistone	posteriore Ø 20	Piston guide	3	● ◆ ❍ ✪
	1940460	Guida pistone	posteriore Ø 22	Piston guide	3	▲
16	820490	Guarnizione OR	Ø 34,65x1,78	O-ring	3	
17	1940570	Dado		Nut	3	◔ C=12Nm
18	1940580	Rondella		Washer	3	
19	1420430	Pistone	Ø 20	Piston	3	● ◆ ❍ ✪
	1420120	Pistone	Ø 22	Piston	3	▲
20	880840	Guarnizione OR	Ø 9,25x1,78	O-ring	3	
21	960460	Disco		Plate	3	
22	1940120	Anello	antiestrusione	Ring	3	
23	1940070	Pistone	di guida	Piston	3	
24	1940060	Perno		Hub pin	3	
25	1941380	Guarnizione OR	Ø 66,34x2,62	O-ring	2	
26	1941390	Spessore 0,05 mm		Shim 0.05 mm	1÷3	
	1941400	Spessore 0,10 mm		Shim 0.10 mm	1÷3	
	1941410	Spessore 0,19 mm		Shim 0.19 mm	1÷3	
	1941420	Spessore 0,25 mm		Shim 0.25 mm	1÷3	
27	1949011	Coperchio		Cover	1	
28	850370	Vite	TCEI M8x16	Screw	8	C=24,5Nm
29	1941370	Cuscinetto		Bearing	2	●
	1140410	Cuscinetto		Bearing	2	◆ ❍ ✪ ▲
30	1940051	Biella	alluminio	Connecting-rod	3	◔ C=20Nm
31	1940520	Albero	marcato 5	Shaft	1	● ◆
	1940180	Albero	marcato 3	Shaft	1	❍
	1940160	Albero	marcato 1	Shaft	1	✪ ▲
32	650250	Linguetta		Key	1	
33	1941330	Corpo pompa		Pump body	1	
34	1140370	Tappo		Plug	1	
35	1260250	Indicatore livello		Level gauge	1	❸
36	1260430	Anello		Ring	1	❸
37	1940410	Guarnizione OR	Ø 132x3	O-ring	1	
38	1200430	Vite	TCEI M6x16	Screw	6	C=10,4 Nm
39	1949010	Coperchio	completo	Cover	1	
40	1780690	Disco		Plate	1	❸
41	1140450	Guarnizione OR	Ø 20,24x2,62	O-ring	1	❸
42	820680	Anello	tenuta	Ring	1	(b)
43	1940560	Anello	tenuta	Ring	3	
44	1940370	Piede		Foot	2	Optional
45	1940380	Vite	TCEI 10x18	Screw	4	Optional C=50 Nm
46	200231	Rondella		Washer	4	Optional
47	1941240	Supporto		Support	1	
51	1941220	Guarnizione	tagliato Ø22	Gasket	3	
60	1949200	Premontaggio testa		Head assembly	1	● ◆ ❍ ✪
	1949203	Premontaggio testa		Head assembly	1	▲
75	1941270	Indicatore livello		Level gauge	1	❹
76	100410	Guarnizione OR	Ø 34,6x2,62	O-ring	1	❹
77	1941260	Disco		Plate	1	❹
78	1941290	Anello		Ring	1	❹
82	1980740	Tappo	3/8" G ottone	Plug	2	❸ C=20Nm

❸ Compreso nel cod. 1949010 / *Part of part n° 1949010*

❹ Compreso nel cod. 1949011 / *Part of part n° 1949011*

KIT RICAMBI - *PART KITS*

A=KIT 2780 valvole *valves*		B=KIT 2650 ø 20 pistoni *pistons*		B=KIT 1891 ø 22 pistoni *pistons*		C=KIT 2873 tenute olio *oil seals*	
Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty
5	6	19	3	19	3	25	2
6	6					37	1
						42	1
						43	3

E=KIT 2782 ø 20 tenute acqua *water seals*		E=KIT 2783 ø 22 tenute acqua *water seals*		H=KIT 2784 ø 20 guida pistoni *pistons guide*		H=KIT 2785 ø 22 guida pistoni *pistons guide*	
Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty	Pos.	Q.ty
12	3	12	3	13	3	13	3
14	3	14	3	15	3	15	3
16	3	16	3				
51	3	51	3				

SIMBOLOGIA - *SYMBOLS*

Ø 20	Ø 20	Ø 20	Ø 22
● Per / *For*	❍ Per / *For*	✪ Per / *For*	▲ Per / *For*
XW 15.15 cod. 20352	XW 21.20 cod. 20714	XW 26.12 cod. 20175	XW 30.10 cod. 20178
XW 15.20 cod. 20353	XW 21.25 cod. 20058	XW 26.15 cod. 20176	XW 30.15 cod. 20179
◆ Per / *For*	XW 21.28 cod. 21136	XW 26.20 cod. 20059	XW 30.20 DX cod. 20060
XW 15.30 cod. 20592		XW 26.23 cod. 20177	XW 30.20 SX cod. 20270
			XW 30.25 cod. 21137

C Tolleranza coppia di serraggio +0÷-10% / *Tightening torque tolerance +0÷-10%*
◔ Avvitare con Loxeal 55-14 / *Screw with Loxeal 55-14*
⧓ Lubrificare con grasso Molykote PG54 solo sul diametro INTERNO / *Lubricate with grease Molykote PG54 on the INNER diameter only*
(a) Montare con attrezzo speciale cod. 1940670 / *Fit with special tool code nr. 1940670*
(b) Montare anello tenuta con attrezzo cod. 1941990 / *Fit the seal with tool code nr. 1941990*
@ Posizionamento targa di identificazione / *Identification plate positioning*

PARTI SPECIALI IN VITON *SPECIAL PARTS*



Cod. - *Part n°*	Denominazione - *Description*	Q.tà - *Q.ty*
2778	Tenute acqua/*Water seals* ø 20	1
2779	Tenute acqua/*Water seals* ø 22	1

Olio - *Oil*			
Tipo / *Type*	Quantità / *Quantity*		
SAE 15W40	0,9 Kg		

HYDRAULIC ONLINE